



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3639-1

Job Sheet 174663



Part No: D3639-1

Job Qty: 4 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 3/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP Rev:A New Issue 07-07-20 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		3/29/18	0.00	0.00	Start Up Waterjet		DE 18/03/29
100	Waterjet	4 pcs		3/29/18	0.00	0.30	Waterjet1		DE 18/03/29
110	QC	4 pcs		3/29/18	0.00	0.00	QC2 Waterjet-2		DE 18/03/29
120	QC	4 pcs		3/29/18	0.00	0.00	QC8-3		36
130	Brake NC	4 pcs		3/29/18	0.06	0.19	Brake NC 1		9-89
140	QC	4 pcs		3/29/18	0.00	0.00	QC5		9-89
150	HandFinish	4 pcs		3/30/18	0.00	0.25	HandFinish1		9-89
160	QC	4 pcs		3/30/18	0.00	0.00	QC3		9-89
170	Packaging	4 pcs		3/30/18	0.00	0.00	Packaging3-1		9-89
180	QC21-SA	4 Ea		3/30/18	0.00	0.00	QC21		9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.050	2024-T3 .050 Sheet	.9560 sf (.239 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.050	1	112	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 12:21 PM Dart.Gagnon.Michelle

Date: 03/29/18

Inspector:
Revision:

Part: D3639-1
Job No: 174663
Serial No/Batch: S056834



Container No: S056834

DART
AEROSPACE

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DART AEROSPACE LTD		Work Order:	
Description: Doubler		Part Number:	D3639-1
Inspection Dwg: D3639 Rev: A		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article
 ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.625	+0.008/-0.001	Ø.625	1			
Ø0.191	+0.005/-0.001	Ø.194	1			
Ø0.098	+0.004/-0.001	Ø.101	1			
0.69	+/-0.030	.69	1			
1.59	+/-0.030	1.59	1			
2.49	+/-0.030	2.49	1			
3.39	+/-0.030	3.39	1			
3.990	+/-0.010	3.987	1			
4.990	+/-0.010	4.989	1			
5.19	+/-0.030	5.19	1			
6.99	+/-0.030	6.99	1			
8.64	+/-0.030	8.64	1			
0.45	+/-0.030	.45	1			
0.710	+/-0.010	.712	1			
2.000	+/-0.010	1.999	1			
2.75	+/-0.030	2.75	1			
3.55	+/-0.030	3.55	1			
4.00	+/-0.030	4.00	1			
2.000	+/-0.010	1.998	1			
2.590	+/-0.010	2.588	1			

Measured by:	<i>DC</i>	Audited by:	<i>JAB 38</i>	Prototype Approval:	N/A
Date:	18/03/29	Date:	APR 02 2018	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.10.19	New Issue	KJ/EC/DD	<i>[Signature]</i>